

# Hempafloor Traffic 520

(Formerly known as Strata Epoxy HT)

## Product characteristics

### Description

Hempafloor Traffic 520 is a high-build two component solvent free epoxy coating for heavy traffic purpose.

### Recommended use

Hempafloor Traffic 520 is designed to protect horizontal concrete substrates, in heavy-duty areas such as factories, manufacturing, warehousing, airfield workshops, food production, medical laboratory and car parks with heavy traffic in special areas as ramps, turning circles and parking bays. Especially suitable for areas with heavy forklift traffic.

### Service temperature:

- Please contact Hempel for more information.

### Features

- Outstanding mechanical properties.
- High abrasion and chemical resistance.
- Low odor – LEED compliant in VOC.
- Can be applied to a hygienic smooth or slip-resistant finish, glossy finish.
- Available in a wide range of colours.

## Product safety

**Flash point** 134°C [273°F]

### VOC content mixed product

Legislation	Value
EU	21 g/L [0.18 lb/US gal]
US (coatings)	21 g/L [0.18 lb/US gal]
US (regulatory)	21 g/L [0.18 lb/US gal]
Canada	21 g/L [0.18 lb/US gal]
China	21 g/L [0.18 lb/US gal]
Hong Kong	21 g/L [0.18 lb/US gal]
Korea	21 g/L [0.18 lb/US gal]

VOC values may vary with shade, please consult the Safety Data Sheet, section 9.

### Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

For professional use only.

## Product data

### Product code

35590

### Product components

Base 35599

Curing Agent 95591

### Standard shade\* / code

Light grey 12170 \*\*

### Gloss

High-gloss

### Volume solids

100%

\* Other shades are available, refer to Hempafloor colour card.

\*\* Epoxy coatings may discolour and chalk when exposed to UV light. This does not affect the performance of the coating.

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**Specific gravity**

1.5 kg/L [12 lb/US gal]

**Reference dry film thickness**

400 micron [16 mils]

## Surface preparation

**Cleanliness**

- Remove dust, loose material and any other contamination.
- The surface must be dry and clean prior to application.
- Consult Hempel's separate Surface Preparation Guidelines for more details.

**New build:**

- Concrete: According to Hempel's Specification.
- Concrete must cure completely; for 28 days minimum.
- Concrete moisture content should be checked in accordance with ASTM D4263 or suitable alternative method.
- Moisture content in the surface must be below 4%.
- Remove dust, loose material and any other contamination.
- Consult Hempel's separate Surface Preparation Guidelines for more details.

**Maintenance and Repair**

- Remove dust, loose material and any other contamination.
- Moisture content in the surface must be below 4%.
- Surface imperfections in the substrate must be fixed/filled before paint application.
- Apply primer/sealer prior to application of filler.
- Consult Hempel's separate Surface Preparation Guidelines for more details.

**Roughness**

- Consult Hempel's separate Surface Preparation Guidelines for more details.

## Application

**Mixing ratio**

Base 35599 : Curing Agent 95591  
(8 : 2 by volume)

The full content of each of the component must be used in the mixing process. Before mixing the components, stir them individually to homogeneity. Stir the Base (Part A) and continue stirring whilst adding all the contents of the curing agent (Part B) and mix until homogenous. In general, thinning is not recommended. Do not open or mix the cans before the paint will be applied.

**Cleaner**

Hempel's Tool Cleaner 99610

**Pot life**

Product temperature	20°C [68°F]
Induction time	0 min
Pot life	45 min

**Application method**

Tool	Application parameters
Brush/Roller	Not Applicable.
Short hair/ Epoxy Roller	Not Applicable.

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## Film thickness

Specification range	Low	High	Recommended
Dry film thickness	200 micron [7.9 mils]	400 micron [16 mils]	400 micron [16 mils]
Wet film thickness	200 micron [8 mils]	400 micron [16 mils]	400 micron [16 mils]
Theoretical spreading rate	5 m <sup>2</sup> /L [200 sq ft/US gal]	2.5 m <sup>2</sup> /L [100 sq ft/US gal]	2.5 m <sup>2</sup> /L [100 sq ft/US gal]

Product may be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate, drying and curing time and overcoating interval. It is vital that the specified minimum dry film thickness is uniformly achieved. The practical consumption factor may vary depending on application conditions, equipment and workmanship.

## Application conditions

- Surface temperature must be above 10°C [50°F] during application and curing.
- Temperature of product must be above 15°C [59°F] during application.
- Increased paint temperatures will significantly reduce the pot life.
- Provide adequate ventilation during application and drying.
- For application and curing at other conditions, please contact your local Hempel representative.

## Relative Humidity:

- Relative humidity must be below 75% during application.
- Relative humidity must be below 75% during curing.

## Application remarks

- Consult Hempel's Application Guidelines and Instructions for more details.

## Drying and overcoating

### Product compatibility

- Previous coat: According to Hempel's Specification.
- Subsequent coat: According to Hempel's Specification.

## Drying time

Surface temperature		20°C [68°F]
Surface dry	hours	7
Through dry	hours	24
Fully cured	days	7

Determined for dry film thickness 400 micron [16 mils] at standard conditions, see Hempel's Explanatory Notes for details. Any masking tape used during paint application should be removed while the paint is still in the wet condition.

## Overcoating

Hempel's specification supersedes any guidelines indicated in the overcoating table

Quality name		20°C [68°F]
Atmospheric medium		
Hempafloor Traffic 520	Min	24 h
	Max	72 h
Hempafloor Durable 300	Min	24 h
	Max	72 h

## Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.
- According to Hempel's Specification.

## Overcoating details

- According to Hempel's Specification.
- Consult Hempel for specific details
- The surface must be clean before overcoating.
- Before overcoating, remove any exudation present on the surface.

## Other remarks

- Colours tinted from MTT may vary in volume solids and VOC

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## Storage

### Shelf life

Ambient temperature	25°C [77°F]
Base	24 months
Curing Agent	24 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Storage at elevated temperatures may reduce shelf life. For advice, please consult Hempel.

### Storage conditions

- Product must be stored according to local legislation, at maximum 40°C [104°F], without direct sunlight and protected from rain and snow.
- Temperature must not go below 10°C [50°F] during transport and storage.

## Carbon Footprint

Dry film thickness	1 µm	1 mil
GWP (Global Warming Potential)	8.8 g CO <sub>2</sub> e/m <sup>2</sup>	0.046 lb CO <sub>2</sub> e/ft <sup>2</sup>

The carbon footprint is for 1 square meter / square foot of surface area with a dry film thickness of 1 micron / mil.

The scope includes raw materials, in-bound transport to the Hempel factory, Hempel manufacturing processes, and any Volatile Organic Compounds emitted during and after the application of the product.

It is calculated based on the standard shade defined in this PDS. Values may vary with shade.

## Additional documents

Additional information is available at the Hempel website <https://www.hempel.com/service-and-support/technical-guidelines> or at your local Hempel website:

- Explanatory Notes for Product Data Sheet.
- Application methods.
- Application Instruction for this product.
- General Application Guidelines

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at [www.hempel.com](http://www.hempel.com) (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at <a href="http://www.hempel.com">www.hempel.com</a> and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from [www.hempel.com](http://www.hempel.com).

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.